

Date: Tuesday, 26/09/2006 10:32:38 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	BEARING ASSEMBLY
<b>Job Number</b> :	28721		
<b>Estimate Number</b> :	11136		
<b>P.O. Number</b> :		<b>Part Number</b> :	D3183045
<b>This Issue</b> :	26/09/2006	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3183 REV C1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	28653	<b>Drawing Revision</b> :	C1
		<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	26/09/2006
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	4
<b>Comment</b> :	Est A04.02.18 New issue KJ/DS	<b>Um:</b>	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR1000	Delrin Round Bar 1"
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**Comment:** Qty.: 0.0350 f(s)/Unit Total : 0.1399 f(s)  
 Delrin Round Bar 1"  
 Material: Ø1.00 Delrin Rod  
 (M-DELRINR1.000)  
 Identify as D3183-9  
 Batch: \_\_\_\_\_

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL  
 Turn D3183-9 Cap as per Folio FA388  
 Deburr

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

5.0	D31835	Bearing
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Pick:  

Qty Part Number	Description	Batch
1 D3183-5	Bearing	23979

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Drawing Name: BEARING ASSEMBLY

Job Number: 28721

Part Number: D3183045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

*D3183-9 28296*

*U 8/05/26 (4)*

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*883 06/09/26*

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*U 16.09.26*

*(4)*

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*U 06/09/26 (4)*

Job Completion



*U 26.09.26*